

**Limited Warranty**  
**Homestyle and Commercial**  
**Automatic Topload Washer, Single and Stacked Electric or Gas Dryer,**  
**Frontload Washer or Stacked Washer/Dryer**

**I. WHAT THIS LIMITED WARRANTY COVERS AND FOR HOW LONG.**

Alliance Laundry Systems LLC, Ripon, WI 54971 extends this warranty to the first owner, or by warranty transfer to a new owner, of an Alliance Laundry Systems Automatic Topload Washer, Single and Stacked Electric or Gas Dryer, Frontload Washer or Stacked Washer/Dryer.

Alliance Laundry Systems will repair or replace, free of charge, any part which fails as a result of a defect in material or workmanship for the period shown, after the date of original installation.

**LIMITED PARTS WARRANTY (Parts only)**

- Any part of the unit during the first three years (36 months).\*
- The Topload washer transmission assembly during the first five years (60 months).
- The Frontload washer cylinder bearings and bearing seal assembly during the first five years (60 months).\*
- The base assembly and cabinet assembly, including top, lid and door, against rust from the inside out during the first five years (60 months).\*
- The stainless steel wash tub (Topload Washer) or stainless steel inner cylinder (Frontload Washer) for the life of the washer against rust.\*

**NOTE: For products that are not registered within the first year after shipment, warranty coverage will begin 30 days after shipment for North American shipments and 180 days after shipment for international shipments.**

**II. WHAT THIS LIMITED WARRANTY DOES NOT COVER.**

Alliance Laundry Systems will not provide a replacement of any part which fails for reasons other than defective material or workmanship. This includes, but is not limited to, failure as a result of abuse, misuse (machine overlays), improper installation, transportation damage and chemical damage, or use of ozone systems without factory installed ozone resistant seal.

Alliance Laundry Systems will not pay labor and transportation charges incurred in the replacement of any part.

Alliance Laundry Systems is not responsible for clothing or machine damage caused by foreign objects placed in unit.

Alliance Laundry Systems is not responsible for damage resulting from worn or cracked washer hoses.

Alliance Laundry Systems is not responsible for any consequential damage resulting from any malfunction.

Alliance Laundry Systems shall not be responsible for, and rejects liability for any part failure if such failure is due to an act of God, natural disaster, vandalism, intentional infliction of damage or dereliction.

Alliance Laundry Systems shall not be responsible for freight or transportation costs of any part covered under the terms of the product warranty.

**III. HOW TO OBTAIN REPLACEMENT PARTS UNDER THIS LIMITED WARRANTY.**

Parts which fail within the warranty period must be ordered from your local authorized Alliance Laundry Systems parts source. Proof of purchase, model number, serial number and the defective part (part return – USA only) are required in order to obtain credit.

\* Frontload Washer or Stacked Washer/Dryer installed in On Premises Laundry (OPL) applications are under one-year (12 months) parts only warranty for entire product. Examples of OPL installations include, but are not limited to, prisons, detention centers, military bases, salons, hotels and fitness centers.

**IMPORTANT: Outside the USA this limited warranty may not be applicable. Consult your authorized Alliance Laundry Systems distributor or route operator regarding the applicability, if any, of warranty coverage to you.**



Alliance Laundry Systems LLC  
Ripon, WI 54971

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